

Custom Door Installation Instructions

1. Make sure floor and buck openings are level and plumb
2. Stand door unit into opening
3. Plumb the jambs
4. Level the threshold
5. Shim between head jamb and buck to correct margins
6. Shim behind each hinge (between jamb and buck)
7. Install (2) 3” #8 wood screws into each hings making sure screws penetrate wood buck
8. Door margins can be adjusted with shims and screws
9. Drill (3) ¼” holes in head and sill to accept head and foot bolt
10. Install head and foot bolt strike plates
11. Adjust sill.

Finishing Instructions

1. Finish sand with 180 grit sandpaper
2. Wipe down door with mineral spirits
3. Apply coat of sanding sealer, allow to dry
4. Apply stain and allow to dry.
5. Lightly buff with 000 steel wool
6. Apply 1st coat of marine grade sealer and allow to dry
7. Lightly buff with 000 steel wool
8. Apply 2nd coat of marine grade sealer and allow to dry
9. For high sun exposure areas: Apply a 3rd coat of marine grade sealer
10. Doors (and frames) must be sealed on all sides
11. Doors should be inspected yearly and resealed as necessary to maintain weather barrier

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